Engraving Materials (Metal)

Satin Brass	Blue Brass	Black Brass
Bright Brass	Red Brass	Green Brass
Silver-Plated Brass (BLACK LETTERS WHEN OXIDIZED)	Satin Copper	Bright Copper

Border Colors (for certain plaques & nameplates)

Satin Gold	Blue	Black
Bright Gold	Red	Green
Satin Silver	Lavender	Copper
Bright Silver	White	Yellow

Plastic Colors (2nd color listed represents letter color)

Material Colors

White on Black	Gold on Black	Lt. Grey on Blue
White on Blue	Silver on Black	Lt. Grey on Burgundy
White on Red	Grey on Black	Black on Gold
White on Green	Yellow on Black	Yellow on Blue
Red on White	Walnut-grain on White	Red on Black
Blue on White	Oak-grain on White	Ivory on Dark Brown
Black on White	Med. Brown on White	Dk. Brown on White
Bright Green on White	Grey on White	Pine Green on White
Orange on White	Purple on White	Burgundy on White